



# MAP OF SCOTCH WHISKY DISTILLERIES

#DISCOVERSCOTCH

www.scotch-whisky.org.uk

## DISCOVER THE WORLD OF SCOTCH WHISKY

Many countries produce whisky, but Scotch Whisky can only be made in Scotland. By law, Scotch Whisky must be distilled and matured in Scotland for a minimum of 3 years in oak casks, and made from just three natural ingredients - water, cereals and yeast - at distilleries located across the country.

Scotland is home to over 140 malt and grain distilleries, making it the greatest concentration of whisky production in the world. Many of the Scotch Whisky distilleries featured on this map bottle some of their production for sale as Single Malt (i.e. the product of one distillery) or Single Grain Whisky.

The majority of Scotch Whisky is consumed as Blended Scotch Whisky. This means as many as 60 of the different Single Malt and Single Grain Whiskies are blended together, ensuring that the individual Scotch Whiskies harmonise with one another and the quality and flavour of each individual blend remains consistent over time.

Malt whisky is classified in one of five main categories - Highland, Lowland, Speyside, Islay and Campbeltown - according to the geographical location of the distillery in which it is made. In many ways, the geography and climate of each region influences the character of the whisky produced there.



### HIGHLAND MALT

The Highland region is geographically the largest Scotch Whisky producing region. The rugged landscape, changeable climate and, in some cases, coastal locations are reflected in the character of its whiskies, which embrace wide variations.

As a group, Highland whiskies are rounded, robust and dry in character with a hint of smokiness/peatiness. Those near the sea carry a salty tang; in the far north the whiskies are notably heathery and slightly spicy in character; while in the more sheltered east and middle of the region, the whiskies have a more fruity character.

### EDINBURGH

1st Floor, Quatermile Two, 2 Lister Square  
Edinburgh EH3 9GL  
t: 0131 222 9200

### LONDON

16 Old Queen Street  
London SW1H 9HP  
t: 0203 404 6395

### ISLAY MALT

Islay, a small island off the west coast of Scotland, may only be 25 miles long and 8 miles wide but is home to 9 Scotch Whisky distilleries.

Islay is frequently lashed by Atlantic storms. Sea spray blows across the island, impregnating the peat used in the maturing of the barley and blows into the warehouses where casks of Scotch Whisky lie maturing, thus affecting the taste and aroma.

Some of the Islay whiskies are pungent and powerful, with a distinctive whiff of the sea air in them. Other distilleries that are in a more sheltered location, and use less peat during maturing, have a gentler but still clearly identifiable character.

- |  |  |
|--|--|
| 1. ARDBEG<br>Glenmorangie Co.                    | 6. CAOL ILA<br>Diageo                    |
| 2. ARDNAHOE<br>Hunter Laing & Co.                | 7. KILCHOMAN<br>Kilchoman Distillery Co. |
| 3. BOWMORE<br>Beam Suntory                       | 8. LAGAVULIN<br>Diageo                   |
| 4. BRUICHLADDICH<br>Bruichladdich Distillery Co. | 9. LAPHROAIG<br>Beam Suntory             |
| 5. BUNNAHABHAIN<br>CVH Spirits                   |  |

### CAMPBELTOWN MALT

Campbeltown is a town at the southern end of the Mull of Kintyre on the west fringe of Scotland. At its peak, Campbeltown was home to more than 30 Scotch Whisky distilleries.

Campbeltown whiskies are robust in character and carry the salty tang of the sea.

- |  |
|--|
| 10. GLEN SCOTIA<br>Loch Lomond Group   |
| 11. GLENGYLE<br>J & A Mitchell & Co.   |
| 12. SPRINGBANK<br>J & A Mitchell & Co. |

### LOWLAND MALT

The Lowland whiskies are produced in the south of Scotland, identified on the map as the area south of a line between Dundee and Greenock.

Lowland whiskies reflect the calm, lush countryside of the region and tend to be light, soft and mellow and gentle on the palate.

- |  |  |
|--|--|
| 119. ABERARGIE<br>Morrison Scotch Whisky Distillers  | 129. EDEN MILL<br>Eden Mill                              |
| 120. AILSA BAY<br>Wm Grant & Sons                    | 130. FALKIRK DISTILLERY<br>Falkirk Whisky Distillery Co. |
| 121. ANNANDALE<br>Annandale Distillery Co.           | 131. GLASGOW DISTILLERY<br>Glasgow Distillery Co.        |
| 122. AUCHENTOSHAN<br>Beam Suntory                    | 132. GLENKINCHIE<br>Diageo                               |
| 123. BLADNOCH<br>Bladnoch Distillery                 | 133. HOLYROOD<br>Holyrood Distillery                     |
| 124. BONNINGTON DISTILLERY<br>Halewood International | 134. INCHDAIRNIE<br>InchDairnie Distillery               |
| 125. BORDERS<br>The Borders Distillery Co.           | 135. JACKTON<br>RAER Scotch Whisky                       |
| 126. CLYDESIDE, THE<br>Morrison Glasgow Distillers   | 136. KINGSBARNES<br>The Kingsbarns Company of Distillers |
| 127. CRAFTY<br>Crafty Distillery                     | 137. LINDORES ABBEY<br>Lindores Distilling Co.           |
| 128. DAFTMILL<br>The Cuthbert Family                 | 138. LOCHLEA<br>Lochlea Distilling Co.                   |

### GRAIN WHISKY

Grain whiskies form the heart of Blended Scotch Whiskies. They are located primarily in the Lowlands, with the exception of one in the Highlands. Grain whisky distilleries operate a continuous distillation process, always including malted barley, but unlike malt whiskies, also using other unmalted cereals, as well as yeast and water.

The main purpose of grain whisky is as the base to which the malts are added creating Blended Scotch Whisky, but a small proportion is bottled as a Single Grain and enjoyed for their subtle character.

- |   |  |
|---|--|
| 139. CAMERONBRIDGE<br>Diageo                | 143. NORTH BRITISH<br>The North British Distillery Co. |
| 140. GIRVAN<br>Wm Grant & Sons              | 144. STARLAW<br>Glen Turner Co.                        |
| 141. INVERGORDON<br>Whyte & Mackay          | 145. STRATHCLYDE<br>Chivas Brothers                    |
| 142. LOCH LOMOND GRAIN<br>Loch Lomond Group |  |



### SPEYSIDE MALT

Speyside, a region that borders much of the length of the River Spey on the eastern side of the Highlands, is home to more Scotch Whisky distilleries than any other region.

The whiskies of this region are noted for their elegance and complexity. The flow of water over the hills of granite and through the moors of peat add a refined smokiness to many of the malt whiskies and the slightly more sheltered nature of the terrain imparts specific gentleness and delicacy to their character.

- |  |  |
|--|--|
| 68. ABERLOUR<br>Chivas Brothers                      | 94. GLENFARCLAS<br>J & G Grant                       |
| 69. ALLT ABHAINNE<br>Chivas Brothers                 | 95. GLENFIDDICH<br>Wm Grant & Sons                   |
| 70. AUCHROISK<br>Diageo                              | 96. GLENLIVET, THE<br>Chivas Brothers                |
| 71. AULTMORE<br>John Dewar & Sons                    | 97. GLENLOSSIE<br>Diageo                             |
| 72. BALLINDALLOCH<br>Ballindalloch Distillery        | 98. GLENROTHES<br>Edrington                          |
| 73. BALMENACH<br>Inver House Distillers              | 99. GLENTAUCHERS<br>Chivas Brothers                  |
| 74. BALVENIE, THE<br>Wm Grant & Sons                 | 100. INCHGOWER<br>Diageo                             |
| 75. BENRIACH<br>Brown-Forman                         | 101. KININVIE<br>Wm Grant & Sons                     |
| 76. BENRINNES<br>Diageo                              | 102. KNOCKANDO<br>Diageo                             |
| 77. BENROMACH<br>Gordon & MacPhail                   | 103. KNOCKDHU<br>Inver House Distillers              |
| 78. BRAEVAL<br>Chivas Brothers                       | 104. LINKWOOD<br>Diageo                              |
| 79. CAIRN DISTILLERY, THE<br>Gordon & MacPhail       | 105. LONGMORN<br>Chivas Brothers                     |
| 80. CARDHU<br>Diageo                                 | 106. MACALLAN, THE<br>Edrington                      |
| 81. CRAGGANMORE<br>Diageo                            | 107. MANNOCHMORE<br>Diageo                           |
| 82. CRAIGELLACHIE<br>John Dewar & Sons               | 108. MILTONDUFF<br>Chivas Brothers                   |
| 83. DALUAINE<br>Diageo                               | 109. MORTLACH<br>Diageo                              |
| 84. DALMUNACH<br>Chivas Brothers                     | 110. ROSSISLE<br>Diageo                              |
| 85. DUFFTOWN<br>Diageo                               | 111. SPEYBURN<br>Inver House Distillers              |
| 86. GLEN ELGIN<br>Diageo                             | 112. SPEYSIDE<br>Harvey's of Edinburgh International |
| 87. GLEN GRANT<br>Glen Grant Distillery Co.          | 113. STRATHISLA<br>Chivas Brothers                   |
| 88. GLEN KEITH<br>Chivas Brothers                    | 114. STRATHMILL<br>Diageo                            |
| 89. GLEN MORAY<br>Glen Turner Distillery             | 115. TAMDHU<br>Ian Macleod Distillers                |
| 90. GLEN SPEY<br>Diageo                              | 116. TAMNAVALIN<br>Whyte & Mackay                    |
| 91. GLENALLACHIE, THE<br>GlenAllachie Distillers Co. | 117. TOMINTOUL<br>Angus Dundee Distillers            |
| 92. GLENBURGIE<br>Chivas Brothers                    | 118. TORMORE<br>Elixir Distillers                    |
| 93. GLENDULLAN<br>Diageo                             |  |

### THE SCOTCH WHISKY ASSOCIATION

info@scotch-whisky.org.uk  
www.scotch-whisky.org.uk



@ScotchWhiskySWA



@ScotchWhiskySWA



@ScotchWhiskySWA